

#### Series P45 Lube-oil Protection Controls With Built-in Time Delay Switch

## ntroduction

The series P45 controls are designed to give protection against low lube-oil pressure on pressure lubricated refrigeration compressors. The controls measure the pressure differential (net oil pressure) between the pressure generated by the oil pump and the refrigerant pressure at the crankcase. A built-in time delay switch allows pressure build-up during start and avoids nuisance shut-down on pressure drops of short duration during the running cycle.



P45 Style 5



P45 Style 13

Feature and Benefits				
	Several million in use today.	Proven to be a reliable product.		
	Heavy duty pressure elements.	Long-life control.		
		Withstands higher overrun pressure of 29 bar.		
	Key specifications match/exceed other brands.	Easily replaces existing lube-oil controls.		
	Accurate 0.2 bar switch differential standard.	Covers more applications.		
	Adjustable or fixed setpoint.	One model can be used on several applications.		
	Safelight output standard.	More customer flexibility.		
	Trip-free manual reset.	Better compressor protection.		
	High current rated output.	Can be used in more applications.		
	Ambient compensated timing. Stable delay time.			

# Description

The P45 series is a differential pressure switch which senses the oil pressure and the suction pressure on compressors using non corrosive refrigerant.

When the compressor is started, the time delay switch is energised. If the net oil pressure does not build up to the "heater-off" point of the control within the required time limit, the time delay switch trips to stop the compressor. If the net oil pressure rises to the "heater-off" point within the required time after the compressor starts, the time delay switch is automatically deenergised and the compressor continues to operate normally. If the net oil pressure should drop below the "heater-on" setting during the running cycle, the time delay switch is energised and, unless the net oil pressure returns to heater "off" point within the time delay period, the compressor will be shut down. The compressor can never run more than the predetermined time on subnormal oil pressure.

# Function

- A. During start-up the lube-oil pressure is built up to the control setpoint plus the mechanical differential, before elapse of the delay period <sup>(2)</sup>. Then the time delay heater is de-energised. i.e. normal oil conditions have been established.
- **B**. During start-up the lube-oil pressure does not build up a pressure to the setpoint plus mechanical switch differential level before the end of the delay period <sup>(2)</sup>. The compressor will stop. Terminal A, when connected to a signal will be activated.
- **C**. During running period the lube-oil pressure falls to a value lower than the setpoint (cut-out). The timer will be activated.
- D. The lube-oil pressure reaches the setpoint plus mechanical switch differential value before the delay period <sup>(2)</sup> elapses. The heater will be de-energised. The compressor lube-oil conditions are normal again.
- E. The lube-oil pressure falls to a lower value than the setpoint (cut-out). The timer will be activated.

F. The lube-oil pressure remains at a lower value than the setpoint plus the mechanical differential during the delay period @The compressor will stop. Terminal A, when connected to a signal will be activated. Restart can only be performed after about 5 min. by means of pushing the reset button, provided the cause of the fault has been determined.



① Setpoint in bar (factory set see data label)
② Time delay in s. (see data label)

# System Check

It is important that the function check be made to insure that the differential pressure control is operating correctly. This check can be made by pressing the lever on the right side of the control for a period corresponding to the delay time. When the test is correctly executed the compressor stops after the delay time determined by the time delay has elapsed.

# Note

These controls are designed for use only as operating controls. Where an operating control failure would result in personal injury or loss of property it is the responsibility of the installer to add devices or systems that protect against, or warn of, control failure.

# Time delay switch

The time delay switch is a trip-free, expansion rod device actuated by a resistance heater which is wired as an integral part of the control. Models are available for 50, 90 or 120 seconds.

# Optional construction note

### (For quantities only)

#### Time delay switches.

- For 12 V and 24 V ac/dc and 120 Vac are available on request.
- 30, 45 or 60 sec. time delay.

#### Pressure connections.

 Controls with 90 cm capillary with 1/4" braze connection (style 34) may be supplied on quantity orders, when specified.

#### Various.

- PG nipple
- Field adjustable setpoint
- Bulk pack
- Mounting bracket



#### Fig. 2 P45 interior.

- A. Cap for sealed adjustment (factory set)
- **B.** Reset button
- C. Conduit opening: 22.3 mm hole for PG16 nipple or conduit connector

# Adjustment

The P45 is normally factory set and is available with optional field adjustment. However the factory set models can be adjusted by using adjusting wrench WRN12-1. Field adjustable models can be set with a screwdriver. As the P45 has no scale, the setpoint must be checked by using manometers.

## **R**epair and replacement

Repair is not possible. In case of an improperly functioning control, please check with your nearest supplier. When contacting the supplier for a replacement you should state the type/model number of the control. This number can be found on the data plate or cover label.

Order number	Delay time (s)	Pressure connection	Voltage V ac
P45NCA-9056	50	13	230/115
P45NCA-9104	120	13	230/115
P45NCA-9641	50	13	230/115
P45NBB-9341	50	5	230
P45NBB-9640	50	13	230
P45NBB-9361	90	5	230
P45NBB-9660	90	13	230
P45NBB-9381	120	5	230
P45NBB-9680	120	13	230

## **T**ype number selection table

**Note:** If your requirements are not in the type number selection table, then please contact your Johnson Controls representative.

Setting (bar)	Suffix	Setting (bar)	Suffix	Setting (bar)	Suffix
0.5	Α	1.0	F	1.5	М
0.6	В	1.1	G	1.6	N
0.7	С	1.2	Н	1.7	Р
0.8	D	1.3	K	1.8	Q
0.9	E	1.4	L	1.9	R
				20	S

## Setting specification

When ordering, the corresponding suffix for the required setpoint must be indicated after the model number. For example: P45NBB-9660M is a P45 set at 1.5 bar.

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## **T**ypical wiring diagrams



P45NCA



- 1. Magnetic starter relay
- 2. Operating control
- 3. Alarm light
- 4. Safe light
- 5. Additional controls only in this line

## **P**ressure connections







Fig. 5 Style 5 1. 7/16-20 UNF male for 1/4" SAE flare tube

Fig. 6 Style 13 1.90 cm capillary 2. 7/16-20 UNF nut for 1/4" SAE flare tube

Fig. 7 Style 34 (Optional) 1.90 cm capillary 2. 1/4" ODM Braze connection

## **D**imensions (mm)



Style 5 Fig. 8



#### Style 13

- A. Mounting hole, 5 mm dia.
- B. (2) Mounting holes, threaded 10 32 UNF
- **C.** Mounting slot, 9.5 x 5 mm
- D. Conduit hole, 22.3 mm dia., for PG-16 nipple
- R. Reset button

# Notes

# Optional accessories

Fig. 10 Mounting bracket Order number 271-51 Fig. 11 Adjusting wrench Order number WRN12-1



See type number selection table			
Non-corrosive, all range			
Yes			
Yes			
0.5 to 4 bar			
-40 to +60 °C			
29 bar			
case	1.5 mm cold-rolled steel, zinc plated 0.8 mm cold-rolled steel, painted		
cover			
IP 30			
~15(8)A 230 V			
ind. pack	1.5 kg		
overpack 16 kg (10 pieces)		s)	
Mounting bracket	order number	271-51	
Adj. wrench	order number	WRN12-1	
(see Dimension dra	awina)		
	Non-corrosive, all r Yes O.5 to 4 bar -40 to +60 °C 29 bar case cover IP 30 ~15(8)A 230 V ind. pack overpack Mounting bracket Adj. wrench	Non-corrosive, all rangeYesYes0.5 to 4 bar-40 to +60 °C29 barcase1.5 mm cold-rolcover0.8 mm cold-rolIP 30~15(8)A 230 Vind. pack1.5 kgoverpack16 kg (10 pieces)Mounting bracketorder number	

Time delay heater de-energised at 0.2 bar pressure difference above setting. Note: 1 bar =  $100 \text{ kPa} \approx 14.5 \text{ psi}$ .

The performance specifications are nominal and conform to acceptable industry standards. For applications at conditions beyond these specifications, consult the local Johnson Controls office or representative. Johnson Controls shall not be liable for damages resulting from misapplication or misuse of its products.



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Milwaukee, WI, USA Westendhof 8, 45143 Essen, Germany Lomagna (Italy), Leeuwarden (The Netherlands) and Essen (Germany) Principal European Cities.

**Catalogue Section 6** 

Printed in Europe